

**Note**

See index page for Standard Shank Styles explanation.



Single Cut



Double Cut

USCTI Number	cutting diameter		shank diameter	length of cut	overall length	included angle	shank type	order number		
	fractional	mm decimal						<b>1850</b>		
								Single Cut	Double Cut	
SM-42		3	.1181	3	11.1	38.1	14°	A	C17672	C17498
SM-41	1/8		.1250	1/8	3/8	1-1/2	12°	A	C10046	C10049
SM-42	1/8		.1250	1/8	7/16	1-1/2	14°	A	C17690	C17568
SM-43	1/8		.1250	1/8	5/8	1-1/2	7°	A	C10047	C10050
SM-53		4.76	.1875	3	12.7	38.1	16°	A	C17664	—
SM-2		6	.2362	6	19.1	50.8	12°	D	—	C17496
SM-51	1/4		.2500	1/8	1/2	1-7/8	22°	B	C17693	C10076
SM-1	1/4		.2500	1/4	1/2	2	22°	D	C17694	C17569
SM-2	1/4		.2500	1/4	3/4	2	14°	D	C17695	C17570
SM-3	1/4		.2500	1/4	1	2	10°	D	C17696	C17571
SM-4	3/8		.3750	1/4	5/8	2-1/2	28°	C	C10048	C17572
SM-4		9.5	.3750	6	16	61	28°	C	—	C17497
SM-5	1/2		.5000	1/4	7/8	2-3/4	28°	C	C17698	C17573
SM-5		12.7	.5000	6	22.2	69.9	28°	C	C17673	C17499
SM-6	5/8		.6250	1/4	1	2-7/8	31°	C	C17699	C17574
SM-6		15.88	.6250	6	25.4	66.7	31°	C	—	C17502